

Micro Mill Spindle High Speed Spindle

WEISS Spindeltechnologie GmbH - A Siemens Company August 2023

High Speed Spindle Micro

The new MicroMill spindle series was specially developed for machines with a very small footprint. With its performance data, it is perfectly suited for machines with low energy consumption that are highly flexible in their locations and applications. The Micro Mill offers high performance and maximum accuracy at high speeds of up to 60,000 rpm. It is mainly used for machining the smallest components, e.g. in the watchmaking industry or in medical technology.

Despite its small dimensions, it enables automatic tool changes with a pneumatic release unit, this also eliminates the hydraulics in the machine. In addition, a encoder in the spindle enables precise positioning which means that processing steps such as thread cutting can be carried out. The spindle will be available with HSK-E15 and ATC-E15 interfaces.

Technical Data

Tool Interface	HSK-E15* / ATC-E15
Tool Release Unit	Pneumatic
Encoder	1 Vpp
Power	450 W
Torque	7.2 Ncm
Speed max.	60,000 rpm
Lubrication	Grease

^{*}optional HSK-E16

Application

Micro milling for machining of the smallest parts in

- > medical applications
- > clock industry
- > electronic applications



Subject to change without prior notice Printed in Germany© Siemens AG 2023

Siemens AG

Digital Industries Motion Control Postfach 3180 91050 Erlangen DEUTSCHLAND WEISS Spindeltechnologie GmbH A Siemens Company Birkenfelder Weg 14 96126 Maroldsweisach DEUTSCHLAND

http://www.weissgmbh.com

The information provided in this brochure contains descriptions or characteristics of performance which in case of actual use do not alwaysapply as described or which may change as aresult of further development of the products. An obligation to provide the respective characteristics shall only exist if expressly agreed inthe terms of contract. Availability and technical specifications are subject to change withoutprior notice. All product designations may be trademarks or product names of Siemens AG or supplier companies whose use by third parties for their ownpurposes could violate the rights of the owners.